

**CERTIFICATE****No. A/16-612847 Rev 00**  
**Date 2016-10-26 Page 1/3**INSPECTION CERTIFICATE acc to  
EN 10204 3.1Processkontroll Items AB  
Box 2088  
444 02 STORA HÖGA  
SWEDENINSPECTION STAMP  
QA-TUBE

<b>Customer References</b>		<b>Sandvik References</b>						
754029	Customer order 2016-10-26	Order No. 458022	Subs No. 618631 ABSMT No. C.Code 300-53984 15					
003-00991 ITEMS		ABSMT Dispatch note 31744/54						
<b>Material description</b> SEAMLESS STAINLESS COLD FINISHED HYDRAULIC TUBING		<b>Steel/material Designations</b> Sandvik AISI 3R60 TP316/TP316L EN no 1.4435						
<b>Steel making process</b> Electric furnace								
<b>Technical requirements</b> ASTM A-213-15C AW, ASME SA-213-ED-15 AW, ASTM A-269-15A NACE MR0175/ISO 15156-3:2015, NACE MR0103/ISO 17495:2015 PED 2014/68/EU EN 10216-5 TC1 HRB MAX 80								
<b>EXTENT OF DELIVERY</b>								
It	Product designation	Heat	Lot	Pieces	Kg	M		
02	THT-3R60-16-1	048230	93676	10	23.0	60.00		
	16.00 X 1.00							
			Total	10	23.0	60.00		
<b>KEY TO HEAT</b>		<b>KEY TO LOT</b>						
Heat Code	Heat No.	Lot Code	Lot No.					
048230	544178	93676	182496					
<b>TEST RESULTS</b>								
<b>Chemical composition (weight%)</b>								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048230	0.019	0.40	1.63	0.031	0.009	17.34	13.17	2.54
	N							
048230	0.044							
<b>Chemical composition, product (weight%)</b>								
Heat	C	Si	Mn	P	S	Cr	Ni	Mo
048230	0.019	0.40	1.63	0.031	0.009	17.34	13.17	2.54
	N							
048230	0.044							
<b>Quality assurance - Lars-Åke Bergqvist / QA-manager</b> <b>MTC Service / Certificates</b>								

**Tensile test at room temperature**

	Yield strength		Tensile strength	Elongation	
	MPa	MPa	MPa	%	%
Lot	Rp0.2	Rp1.0	Rm	A	2"
93676	282	325	563	46	47
	278	321	565	47	48

**Hardness test**

Lot	Min	Max
	HRB	HRB
93676	72	73

**Following controls/tests have been satisfactorily performed:**

- Flattening test.
- Flaring test
- PMI-test.
- Intergranular corrosion test acc to ASTM A-262 PR.E
- Leak test: Eddy current test acc to EN ISO 10893-1, ASME SA-1016.
- Visual inspection and dimensional control.

**Heat Treatment:**

Solution annealed at a temperature of Min 1040° C and quenched.

**Marking:**

SANDVIK 3R60 ASTM A213/A269 ASME SA213 COLD EN10216-5 TC1 EN10305-1 TP 316/TP 316L EN 1.4435 CFA SML NDE 16.00 X 1.00 MM HT 544178 SG LOT 182496 MADE BY SANDVIK \*QA-TUBE\*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

No welding or weld repair.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.



**CERTIFICATE**

**No. A/16-612847**

**Rev 00**

**Date 2016-10-26**

**Page 3/3**

The certificate is produced with EDP and valid without signature.

TEST RESULTS TRANSFERRED FROM CERTIFICATE NO 182496